

Floor Care

2015



Welcome to Miele



IMMER BESSER (forever better) – our pledge

When our two great grandfathers were in the process of founding the Miele company, they had to make sure they stood apart from the competition in order to be successful. There are effectively only two ways of doing this: either by being cheaper than the rest or by being better than the rest. It is not really possible to be both at the same time.

They decided to be “better“ than the rest.

Numerous best in class awards and certificates attest to the fact that Miele has continued to renew its commitment to being “immer besser“ throughout the past 116 years. However, the millions of satisfied customers around the world are perhaps the most important endorsement.

At the heart of this success lies a continuity of values and goals which are typically only found in companies which have been family-run for generations, rather than in businesses which are guided by the often short-term interests of the stock market.

It is in this sense that Miele has embodied first-class product quality and German engineering since 1899. Miele also stands in equal measure for respect, fairness and mutual esteem towards sales partners, customers, suppliers, employees and neighbors. Buying a Miele is an environmentally friendly decision. We ensure this by using methods of production that save resources as well by producing products which set new standards in terms of their consumption of electricity, water and detergent – and save you money at the same time.*

As directors and co-proprietors of the fourth generation of our business we promise you that this will not change.



Dr. Markus Miele



Dr. Reinhard Zinkann

* Please visit www.miele-sustainability.com for more information on our efforts and guiding principles

IMMER BESSER

Our brand promise

Since the company was founded in 1899, Miele has remained true to its 'Immer Besser' brand promise. This means that we will do all that we can to be 'forever better' than our competitors and 'forever better' than we already are. For our customers this means the peace of mind of knowing that choosing Miele is a good decision – and probably the decision of a lifetime!



The Miele brand

In many countries, Miele is the most desired brand in its field. In its German home market, Miele was even voted 'best brand ever' in 2013 across all product branches. The ownership of products from such a brand reveals much about its users: Miele customers have high expectations for the performance, convenience, design and the environmental friendliness of their domestic appliances. People who buy Miele are quality conscious and have style!



Quality

For more than 100 years, Miele has created thoughtfully designed, precisely engineered home appliances. Each appliance bearing the Miele name reflects the finest German engineering and ensures the performance you expect, the peace of mind you deserve and the energy-efficiency necessary to protect the earth's natural resources.



Technology

Miele demands superior results without compromise or sacrifice—whether it's the gentle care of your flooring, laundry and dishware or the creation of exquisite culinary delights. This level of unsurpassed performance is born from a wealth of innovative features and technological advancements exclusive to, and patented by, Miele.



Operating Convenience

Operating a Miele is both intuitive and effortless, whether you're using a conventional rotary dial, discreet sensor controls or a high-resolution touch display. Add a multitude of automatic programs and a great love of detail, and success is guaranteed.



Design

Miele's harmonious design allows each appliance to seamlessly integrate into any kitchen...or lifestyle. Whether appliances are installed vertically, horizontally, as a square or in a T-shape configuration, the design is fully resolved.



Service

Miele customers enjoy complete peace of mind thanks to our fast and efficient after-sales service operation. All designed to ensure that you get the most out of your products... from day one!

The fundamentals of a better clean

Contents

Everyone has their own individual lifestyle and, therefore, different demands are placed on a vacuum cleaner. With an extensive range of canister and upright vacuum cleaners and accessories, Miele has the perfect solution for everyone.

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By deciding to purchase a Miele vacuum cleaner, your home can entertain even the most thorough inspection.

What makes Miele vacuum cleaners so unique?

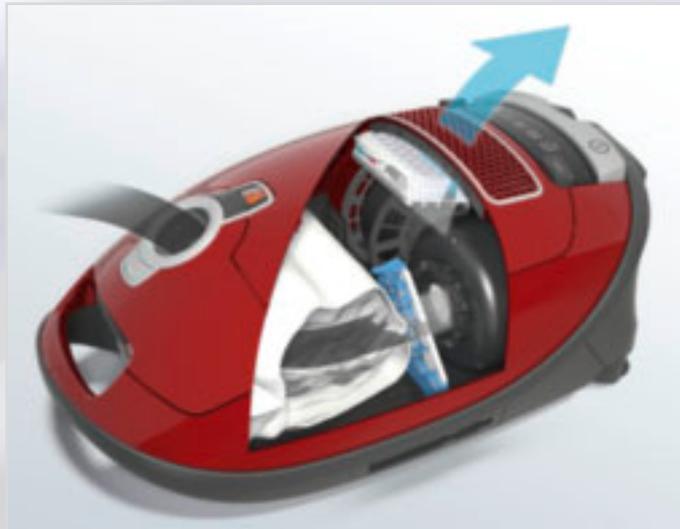
The pillars of Miele vacuum cleaners

Miele vacuum cleaners combine superior cleaning performance, unique user convenience, excellent hygiene standards and first class quality.





Convenience
Miele has developed clever technical details, making vacuuming as easy as possible.



Hygiene
Miele vacuums feature an AirClean Sealed System® that captures and retains over 99.9%+ of lung-damaging particles.



Quality
The production process is strictly monitored and each vacuum is tested prior to leaving the factory. This ensures high quality standards.

Tested for the equivalent of 20 years' use*

Miele vacuum cleaner quality tests

Normal daily use doesn't compare to the stringent product tests by Miele. Before Miele vacuum cleaners go into series production, they must undergo rigorous stress and endurance tests in our laboratories.

Hose test

Miele suction hoses are twisted, bent and stretched with an 11 lb weight 120,000 times in the laboratory, so you can pull your Miele vacuum cleaner along behind you without any risk of damage.





Motor endurance test

We expect top-notch, cradle-to-grave performance from our vacuum cleaners. In an intensive endurance test, with the appliances being constantly switched on and off, Miele motors must prove that they are made to last.



Threshold test

In real life, Miele vacuum cleaners are subjected to many knocks and obstacles. During the threshold test, they have to endure this strain 16,500 times without interruption.



Cable rewind test

The cable reels are unwound and rewound more than 10,000 times in our test centers. Only then are we satisfied and completely certain of problem-free functioning in your home.



Floor head test

A Miele floor head must master over 1,200 miles of cleaning various types of flooring surfaces – that is nearly as far as Seattle to Los Angeles. They also cross a carpeted door threshold 60,000 times.



Handle test

Miele vacuum cleaner handles are hung with 11 lb weights and lifted and lowered 120,000 times. The handle must survive leverage forces and remain intact.

*Applies to appliances with lead, equating to an average weekly use of 45 minutes at maximum power

Feel-good cleanliness

Miele vacuum cleaner hygiene*



The right FilterBag™

It can be confusing to find the correct FilterBag™ for your vacuum. With Miele, you can easily identify the correct original AirClean FilterBag™ by the color of the bag's collar.



Top-class suction power

Miele's AirClean FilterBag™ remains sealed even as it fills, thanks to its multiple layers. The FilterBag™ change indicator informs you when the bag should be replaced. You will continue to enjoy the same high suction power, cleaning performance and hygiene before and after replacing the FilterBag™.



NEW: AirClean 3D efficiency

Thanks to a special SoftStructure surface with reduced air resistance, the new dustbags offer the highest level of efficiency even when vacuuming at a low power level. This allows you to save energy when vacuuming without compromising high cleaning performance.



Dust-free, hygienic FilterBag™ replacement

When opening the vacuum cleaner, the FilterBag™ opening automatically closes and its contents are reliably locked inside. Furthermore, the protective netting prevents the bag from ripping and tearing, even if you have vacuumed sharp items. Fine dust and lung-damaging particles cannot escape from the FilterBag™.



Miele stays airtight

For people with house dust allergies, we recommend a vacuum cleaner with a HEPA filter fitted as standard. The filtered and discharged air is cleaner than normal room air, according to the TÜV Nord (environmental testing board). Additionally, the special casing of the vacuum seals the entire appliance and not just the exhaust filter- this reassures that bacteria and allergens remain safely in the FilterBag™.

With Miele, you can choose from three different exhaust filters:

AirClean filter:

Effective filtration for everyday needs. >99.9 % dust retention capacity¹⁾ in combination with the AirClean FilterBag™ and motor filter.

Active AirClean filter:

Significant reduction of unpleasant odors²⁾ Ideal for pet owners.

HEPA AirClean filter:

Filters even fine dust and allergens. Ideal for people with house dust allergies. > 99.999 % overall dust retention capacity of the vacuum cleaner¹⁾

¹⁾ in accordance with EN 60312-1

²⁾ in accordance with DIN EN 13725

Solutions for seriously clean living

Miele HomeCare Series

For those seeking a comprehensive cleaning package, Miele's HomeCare vacuums are the perfect solution. Equipped with additional accessories and your choice of optional floor tools, HomeCare is customizable for all types of homes. Available exclusively at Miele's independent retailers.



Additional Tools

Universal Brush

Ideal for dusting around the home.



Flexible Crevice Tool

Reaches around furniture easier than before.



The right solution for every home

Miele vacuum cleaner models

Miele offers a variety of floor care models. The model that is right for you depends on your floors and your own personal preferences.





Canister vacuum cleaners

A canister vacuum cleaner has the classic sledge shape and follows you on easy-running, 360 degree rotating castors. The vacuum weight is almost entirely on the floor, allowing you to vacuum large areas easily.



Universal upright vacuum cleaner

With its compact design and flexible configurations, this vacuum is ideal for areas with a lot of furniture. Miele's universal upright vacuum cleaner is easy to carry and requires a minimum amount of storage space.



Upright vacuum cleaners

The Miele Dynamic U1 upright vacuum cleaners are ideal for cleaning carpeting. Thanks to the deactivatable beater bar, the Dynamic U1 can effectively clean smooth floors as well. SwivelNeck™ technology of the Dynamic U1, along with flat-to-the-floor design, allow for unmatched maneuverability.



Robot vacuum cleaner

Miele's battery operated robot vacuum cleaner works completely independently – even when nobody is at home. Equipped with a ceiling camera and sensors for maximum floor coverage, Miele's robotic vacuum recognizes all obstacles in a room. Thanks to Smart Navigation it cleans thoroughly and efficiently, even under different types of furniture.

A variety of cleaning options

Miele canister vacuum cleaners

Complete C3 – The pinnacle of performance and convenience

- 22 lbs. model depending
- 36 ft operating radius
- 5 qt dustbag capacity
- 1200 W maximum motor output
- Available in EcoLine
- +/- footswitch or handle controls
- Models with Automatic setting
- Models with Electrobrush
- Integrated accessories



Compact C2 – Lightweight and easy to store

- 16 lbs model depending
- 33 ft operating radius
- 4 qt dustbag capacity
- 1200 W maximum motor output
- Rotary dial
- Models with Electrobrush
- Accessories on VarioClip



Classic C1 – Superior performance with exceptional value

- 14 lbs. model depending
- 29.5 ft operating radius
- 5 qt dustbag capacity
- 1200 W maximum motor output
- Rotary dial
- Models with Electrobrush
- Accessories on VarioClip





Miele vacuum cleaners come in a variety of sizes and with different features. One thing they all have in common: Miele performance, quality and longevity!

Convenient operation for best vacuuming results

Miele canister vacuum cleaner controls*



Rotary dial controls

Electronic suction power regulation is controlled via a 6-stage rotary dial. Graphic symbols for different floor coverings help you select the most suitable power setting.

* Always ensure that the suction power is appropriate for the floor covering for best cleaning results and easier maneuvering of the floor tool.



+/- Foot switch controls

Ergonomic controls eliminate the need to stoop or bend. Graphic symbols assist you in selecting the most suitable power setting for your floors. The **Automatic setting** takes the decision of selecting the most suitable setting off your hands.



Electronic handle controls

This model has a power indicator integrated into the handle and is therefore always in sight. A separate button allows you to switch the electrobrush on and off.



Product highlights*

Miele canister vacuum cleaners

Exclusive to Miele **Miele's Comfort handle**
Thanks to the flexible joint, the floor tool can be maneuvered with ease.





Automatic setting

Suction power is automatically adjusted to suit the floor covering – provides optimal cleaning performance while using the least amount of energy needed.



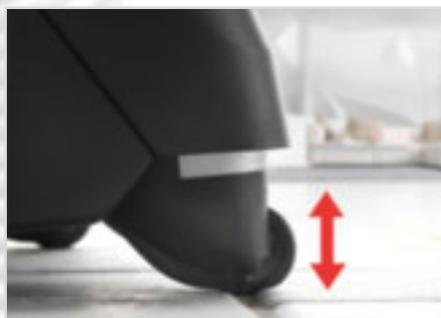
Silence System/Silence System Plus

Miele's Silence System prevents disturbance while vacuuming. Silence System Plus with encapsulated motor and AirTeQ floorhead is even quieter.



Exclusive to Miele Convenient cable rewind with single-touch function

The entire length of the cable can be rewound with a single touch of the foot switch.



Exclusive to Miele Dynamic Drive castor wheels¹⁾

Rubber wheels and castors with soft suspension provide gentle maneuvering over thresholds and uneven flooring surfaces.



Exclusive to Miele Park System on both sides for easy storage

Suction wand and hose can be attached securely to the vacuum.

* Features depend on model

¹⁾ Patent pending; EP 2409627, US 20120017391

Product benefits*

Miele canister vacuum cleaners



Exclusive to Miele **Attractive finishes**
Always changing color: for years Miele has been offering new innovative lacquered coatings and finishes.



Exclusive to Miele **Handle with anti-static discharge device**
For your safety: a metal thread in the handle prevents a discharge of static electricity to the earth via the user's body.



Stainless steel telescopic wand
Miele's height-adjustable telescopic wands reach those tough places, making cleaning easier on the back.



Full range of accessories
The canister vacuum cleaner features an upholstery nozzle, crevice nozzle and a dusting brush either integrated or on a clip.



Large operating radius
Miele canisters provide you with an operating radius of up to 36 feet- no need to worry about changing outlets.



Park system
The floor head and suction wand can be parked at the rear of the appliance. Depending on the model, the motor then switches off automatically.



Locking system
At the sound of a click, the user knows that the floor head, suction wand and handle are engaged securely.



Furniture protection strip
The plastic bumper strip protects furniture and appliance from accidental collisions and scratches.



Gentle-start motor
When Miele vacuum cleaners are switched on, power increases gently and gradually to the selected power level- no strain on power supply.



Overheating protection

Miele canister vacuum cleaner motors are protected against overheating by an automatic temperature limiter.

Further convincing talents

Miele's Complete C3 Brilliant

The Complete C3 Brilliant – the best vacuum cleaner we have ever built.

The Complete C3 Brilliant offers the following features:

- Handle suction controls with Automatic setting
- LED Parking and underbody lights
- Velvet bumper strip
- Chrome accents
- HEPA AirClean filter





Exclusive to Miele **Illuminated park system²⁾**
The LED lights will remain lit for 30 seconds after turning off the vacuum, to assist with easy storage in closets or other dark areas.



Exclusive to Miele **Velvet bumper strip**
A protection made from velvety material allows your vacuum to glide smoothly along furniture.



Chrome accents
The foot switch controls, hose connection and the frame of the filter grill are chrome-plated.



²⁾ US 8365348. Patent pending; EP 2409628

Complete C3 canister vacuums



| | Complete C3 Calima | Complete C3 Kona | Complete C3 HomeCare |
|--|-----------------------|-----------------------|-------------------------------|
| Power | | | |
| Powerful 1200-watt Miele-Made Vortex Motor™ | Low Noise, 1200-watt | Low Noise, 1200-watt | Low Noise, 1200-watt |
| Power Adjustment | +/- Foot Switch | +/- Foot Switch | +/- Foot Switch |
| Number of Power Settings | 6 | 6 | 6 |
| Motor protection function with safety shut-off | • | • | • |
| Silence motor | • | • | • |
| Automatic motor setting | – | – | – |
| Filtration | | | |
| AirClean Sealed System® Construction | • | • | • |
| AirClean FilterBag™ | G/N | G/N | G/N |
| FilterBag™ change indicator | • | • | • |
| Active AirClean Filter (AA 50) | Optional | Optional | Optional |
| HEPA AirClean Filter (HA 50) | Standard | Standard | Standard |
| Filter replacement indicator | – | – | – |
| User conveniences | | | |
| Lightweight Skeleton Construction | • | • | • |
| Side park-system for storage | • | • | • |
| Long electrical cord with One-Touch automatic rewind | • | • | • |
| Cleaning radius | 36' | 36' | 36' |
| 360° castor wheels for high maneuverability | • | • | • |
| Deluxe Comfort Grip handle with electrobrush control | – | • | • |
| Suction controls via handle | – | – | – |
| Spotlight Handle | – | – | – |
| Floor tools | | | |
| Included floor brushes | STB 205-3 & SBB 300-3 | SEB 228 & SBB 300-3 | SBD 285-3 |
| Optional electrobrushes | – | – | SEB 236 & SEB 228 & SEB 217-3 |
| Accessories | | | |
| Durable electric hose | – | • | • |
| Durable non-electric hose | • | – | – |
| Reinforced ergonomic handle | • | • | • |
| Telescopic wand | • | • | • |
| Dusting brush, upholstery tool, crevice nozzle | • | • | • |
| Mini Turbo Brush (STB 101) | – | – | – |
| Universal Brush (SUB 20) | – | – | • |
| Flexible Crevice Tool (SFD 20) | – | – | • |
| Color | Canary Yellow | Obsidian Black | Mango Red |

Complete C3 canister vacuums



| | Complete C3 Cat & Dog | Complete C3 Alize | Complete C3 Marin |
|--|-----------------------|----------------------|----------------------|
| Power | | | |
| Powerful 1200-watt Miele-Made Vortex Motor™ | Low Noise, 1200-watt | Low Noise, 1200-watt | Low Noise, 1200-watt |
| Power Adjustment | +/- Foot Switch | +/- Foot Switch | +/- Foot Switch |
| Number of Power Settings | 6 | 6 | 6 |
| Motor protection function with safety shut-off | • | • | • |
| Silence motor | • | • | • |
| Automatic motor setting | – | • | • |
| Filtration | | | |
| AirClean Sealed System® Construction | • | • | • |
| AirClean FilterBag™ | G/N | G/N | G/N |
| FilterBag™ change indicator | • | • | • |
| Active AirClean Filter (AA 50) | Standard | Optional | Optional |
| HEPA AirClean Filter (HA 50) | Optional | Standard | Standard |
| Filter replacement indicator | – | • | • |
| User conveniences | | | |
| Lightweight Skeleton Construction | • | • | • |
| Side park-system for storage | • | • | • |
| Long electrical cord with One-Touch automatic rewind | • | • | • |
| Cleaning radius | 36' | 36' | 36' |
| 360° castor wheels for high maneuverability | • | Dynamic Drive | • |
| Deluxe Comfort Grip handle with electrobrush control | • | – | • |
| Suction controls via handle | – | – | – |
| Spotlight Handle | – | • | – |
| Floor tools | | | |
| Included floor brushes | SEB 228 & SBB 300-3 | SBD 650-3 | SEB 236 & SBB 300-3 |
| Accessories | | | |
| Durable electric hose | • | – | • |
| Durable non-electric hose | – | • | – |
| Reinforced ergonomic handle | • | • | • |
| Telescopic wand | • | • | • |
| Dusting brush, upholstery tool, crevice nozzle | • | • | • |
| Mini Turbo Brush (STB 101) | • | – | – |
| Universal Brush (SUB 20) | – | – | – |
| Flexible Crevice Tool (SFD 20) | – | – | – |
| Color | Lotus White | Ivory White | Marine Blue |

Complete C3 canister vacuums



| | Complete C3 HomeCare+ | Complete C3 Brilliant |
|--|-----------------------|----------------------------|
| Power | | |
| Powerful 1200-watt Miele-Made Vortex Motor™ | Low Noise, 1200-watt | Low Noise, 1200-watt |
| Power Adjustment | Handle Controls | Handle Controls |
| Number of Power Settings | 6 | 6 |
| Motor protection function with safety shut-off | • | • |
| Silence motor | • | • |
| Automatic motor setting | • | • |
| Filtration | | |
| AirClean Sealed System® Construction | • | • |
| AirClean FilterBag™ | G/N | G/N |
| FilterBag™ change indicator | • | • |
| Active AirClean Filter (AA 50) | Optional | Optional |
| HEPA AirClean Filter (HA 50) | Standard | Standard |
| Filter replacement indicator | • | • |
| User conveniences | | |
| Lightweight Skeleton Construction | • | • |
| Side park-system for storage | • | Illuminated |
| Long electrical cord with One-Touch automatic rewind | • | • |
| Cleaning radius | 36' | 36' |
| 360° castor wheels for high maneuverability | • | • |
| Deluxe Comfort Grip handle with electrobrush control | • | • |
| Suction controls via handle | • | • |
| Spotlight Handle | – | – |
| Floor tools | | |
| Included floor brushes | SEB 236 & SBD 285-3 | SEB 236 & SBB 400-3 |
| Accessories | | |
| Durable electric hose | • | • |
| Durable non-electric hose | – | – |
| Reinforced ergonomic handle | • | • |
| Telescopic wand | • | • |
| Dusting brush, upholstery tool, crevice nozzle | • | • |
| Mini Turbo Brush (STB 101) | – | – |
| Universal Brush (SUB 20) | • | – |
| Flexible Crevice Tool (SFD 20) | • | – |
| Color | Mango Red | Bronze Pearl Finish |

Compact C2 canister vacuums



| | Compact C2 Quartz | Compact C2 Onyx | Compact C2 HomeCare |
|--|----------------------|-----------------------|-----------------------|
| Power | | | |
| Powerful 1200-watt Miele-Made Vortex Motor™ | Low Noise, 1200-watt | Low Noise, 1200-watt | Low Noise, 1200-watt |
| Power Adjustment | Rotary Dial | Rotary Dial | Rotary Dial |
| Number of power settings | 6 | 6 | 6 |
| Motor protection function with safety shut-off | • | • | • |
| Silence motor | • | • | • |
| Automatic motor setting | – | – | – |
| Filtration | | | |
| AirClean Sealed System® construction | • | • | • |
| AirClean FilterBag™ | F/J/M | F/J/M | F/J/M |
| FilterBag™ change indicator | • | • | • |
| AirClean Filter | Standard | Standard | Optional |
| Active AirClean Filter (AA 50) | Optional | Optional | Optional |
| HEPA AirClean Filter (HA 50) | Optional | Optional | Standard |
| Filter replacement indicator | – | – | – |
| Accessories | | | |
| Durable electric hose | – | – | – |
| Durable non-electric hose | • | • | • |
| Deluxe handle grip with electrobrush control | – | – | – |
| Reinforced ergonomic handle | – | – | – |
| Telescopic stainless steel wand | • | • | • |
| Included floor brushes | SBD 285-3 | STB 205-3 & SBB 300-3 | STB 205-3 & SBD 285-3 |
| Dusting brush, upholstery tool, crevice nozzle | • | • | • |
| Universal Brush (SUB 20) | – | – | • |
| Flexible Crevice Tool (SFD 20) | – | – | • |
| Long electrical cord with One-Touch automatic rewind | • | • | • |
| Cleaning radius | 33' | 33' | 33' |
| Color | Lotus White | Obsidian Black | Mango Red |

Compact C2 canister vacuums



| | Compact C2 Jasper | Compact C2 Topaz |
|--|---------------------|-----------------------|
| Power | | |
| Powerful 1200-watt Miele-Made Vortex Motor™ | • | • |
| Power Adjustment | Rotary Dial | Rotary Dial |
| Number of power settings | 6 | 6 |
| Motor protection function with safety shut-off | • | • |
| Silence motor | • | • |
| Automatic motor setting | – | – |
| Filtration | | |
| AirClean Sealed System® construction | • | • |
| AirClean FilterBag™ | F/J/M | F/J/M |
| FilterBag™ change indicator | • | • |
| AirClean Filter | Optional | Standard |
| Active AirClean Filter (AA 50) | Optional | Optional |
| HEPA AirClean Filter (HA 50) | Standard | Optional |
| Filter replacement indicator | – | – |
| Accessories | | |
| Durable non-electric hose | • | – |
| Durable electric hose | – | • |
| Deluxe Comfort Grip handle with electrobrush control | – | • |
| Telescopic stainless steel wand | • | • |
| Included floor brushes | SBD 650-3 | SEB 217-3 & SBB 300-3 |
| Dusting brush, upholstery tool, crevice nozzle | • | • |
| Universal Brush (SUB 20) | – | – |
| Flexible Crevice Tool (SFD 20) | – | – |
| Long electrical cord with One-Touch automatic rewind | • | • |
| Cleaning radius | 33' | 33' |
| Color | Racing Green | Marine Blue |

Classic C1 canister vacuums



| | Classic C1 Olympus | Classic C1 Capri | Classic C1 Delphi |
|--|--------------------|---------------------------|--------------------|
| Power | | | |
| Powerful 1200-watt Miele-Made Vortex Motor™ | • | • | • |
| Power Adjustment | Rotary Dial | Rotary Dial | Rotary Dial |
| Number of power settings | 6 | 6 | 6 |
| Motor protection indicator | – | – | – |
| Motor protection function | • | • | • |
| Silence motor | – | – | – |
| Filtration | | | |
| AirClean Sealed System® construction | – | – | – |
| AirClean FilterBag™ | G/N | G/N | G/N |
| FilterBag™ change indicator | • | • | • |
| AirClean Filter | Standard | Standard | Standard |
| Active AirClean Filter (AA 30) | Optional | Optional | Optional |
| HEPA AirClean Filter (HA 30) | Optional | Optional | Optional |
| Filter replacement indicator | – | – | – |
| Accessories | | | |
| Durable non-electric hose | • | • | – |
| Durable electric hose | – | – | • |
| Deluxe handle grip with electrobrush control | – | – | • |
| Telescopic stainless steel wand | • | • | • |
| Included floor brushes | SBD 350-3 | STB 205-3 & SBB Parquet-3 | SEB 217-3 |
| Dusting brush, upholstery tool, crevice nozzle | • | • | • |
| Universal Brush (SUB 20) | – | – | – |
| Flexible Crevice Tool (SFD 20) | – | – | – |
| Long electrical cord with automatic rewind | • | • | • |
| Cleaning radius | 29.5' | 29.5' | 29.5' |
| Color | Lotus White | Lava Grey | Sprint Blue |

Classic C1 canister vacuums



| | Classic C1 Titan | Classic C1 HomeCare |
|--|---------------------------|---------------------|
| Power | | |
| Powerful 1200-watt Miele-Made Vortex Motor™ | • | • |
| Power Adjustment | Rotary Dial | Rotary Dial |
| Number of power settings | 6 | 6 |
| Motor protection indicator | – | – |
| Motor protection function | • | • |
| Silence motor | – | – |
| Filtration | | |
| AirClean Sealed System® construction | – | – |
| AirClean FilterBag™ | G/N | G/N |
| FilterBag™ change indicator | • | • |
| AirClean Filter | Optional | Standard |
| Active AirClean Filter (AA 30) | Optional | Optional |
| HEPA AirClean Filter (HA 30) | Standard | Optional |
| Filter replacement indicator | – | – |
| Accessories | | |
| Durable electric hose | • | • |
| Durable non-electric hose | – | – |
| Deluxe handle grip with electrobrush control | • | • |
| Telescopic stainless steel wand | • | • |
| Included floor brushes | SEB 217-3 & SBB Parquet-3 | SEB 228 & SBD 285-3 |
| Dusting brush, upholstery tool, crevice nozzle | • | • |
| Universal Brush (SUB 20) | – | • |
| Flexible Crevice Tool (SFD 20) | – | • |
| Long electrical cord with automatic rewind | • | • |
| Cleaning radius | 29.5' | 29.5' |
| Color | Mango Red | Mango Red |



HomeCare



| | Complete C3 HomeCare+ | Complete C3 HomeCare Canister | Compact C2 HomeCare Canister |
|--|-----------------------|-------------------------------|------------------------------|
| Power | | | |
| 2-motor system, with separate control for electrobrush | Low Noise, 1200-watt | • | • |
| Powerful 1200-watt Miele-Made Vortex Motor™ | Handle Controls | +/- Foot Switch | Rotary Dial |
| 4,800 RPM electrobrush motor | – | – | – |
| Number of power settings | 6 | 6 | 6 |
| Motor protection indicator | – | – | – |
| Motor protection function | • | • | • |
| Silence motor | • | • | • |
| Automatic motor setting | • | – | – |
| Filtration | | | |
| AirClean Sealed System® construction | • | • | • |
| AirClean FilterBag™ | G/N | G/N | F/J/M |
| FilterBag™ change indicator | • | • | • |
| AirClean Filter | Optional | Optional | Optional |
| Active AirClean Filter | Optional | Optional | Optional |
| HEPA AirClean Filter | Standard | Standard | Standard |
| Filter replacement indicator | • | – | – |
| Accessories | | | |
| Durable electric hose | • | • | – |
| Durable non-electric hose | – | – | • |
| 12-foot integrated flexible hose | • | – | – |
| Deluxe handle grip with electrobrush control | • | • | – |
| Reinforced ergonomic handle | • | – | – |
| Telescopic wand | • | • | • |
| Standard floor tool | SEB236 & SBD 285-3 | SBD 285-3 | STB 205-3 & SBD 285-3 |
| Optional floor tool | – | SEB 236 & SEB 228 & SEB 217-3 | – |
| Anti-tipping device | – | – | – |
| LED headlight | – | – | – |
| Dusting brush | • | • | • |
| Upholstery tool | • | • | • |
| Crevice nozzle | • | • | • |
| Universal Brush (SUB 20) | • | • | • |
| Flexible Crevice Tool (SFD 20) | • | • | • |
| Mattress Tool (SMD 10) | – | – | – |
| with Automatic One-Touch rewind | • | • | • |
| Cleaning radius | 36' | 36' | 33' |
| Color | Mango Red | Mango Red | Mango Red |



| | Classic C1 HomeCare Canister | Dynamic U1 HomeCare Upright |
|--|---------------------------------|--------------------------------|
| Power | | |
| 2-motor system, with separate control for electrobrush | • | • |
| Powerful 1200-watt Miele-Made Vortex Motor™ | Rotary Dial | +/- Controls |
| 4,800 RPM electrobrush motor | – | • |
| Number of power settings | 6 | 6 |
| Motor protection indicator | – | • |
| Motor protection function | • | • |
| Silence motor | – | – |
| Automatic motor setting | – | • |
| Filtration | | |
| AirClean Sealed System® construction | – | • |
| AirClean FilterBag™ | G/N | U |
| FilterBag™ change indicator | • | • |
| AirClean Filter | Standard | Optional |
| Active AirClean Filter | Optional | Optional |
| HEPA AirClean Filter | Optional | Standard |
| Filter replacement indicator | – | • |
| Accessories | | |
| Durable electric hose | • | – |
| Durable non-electric hose | – | – |
| 12-foot integrated flexible hose | – | • |
| Deluxe handle grip with electrobrush control | • | – |
| Reinforced ergonomic handle | – | • |
| Telescopic wand | • | • |
| Standard floor tool | SEB 228 & SBD 285-3 | – |
| Optional electrobrushes | – | – |
| Anti-tipping device | – | • |
| LED headlight | – | • |
| Dusting brush | • | • |
| Upholstery tool | • | • |
| Crevice nozzle | • | • |
| Universal Brush (SUB 20) | • | • |
| Flexible Crevice Tool (SFD 20) | • | – |
| Mattress Tool (SMD 10) | – | • |
| Long electrical cord | Automatic rewind | 39' |
| Cleaning radius | 29.5' | 54' |
| Color | Mango Red | Mango Red |

Useful information

Miele canister vacuum cleaner glossary

Attractive finishes

Miele was the first vacuum cleaner manufacturer to offer metallic coatings – and has since advanced to become the innovation leader for surface finishes.

Automatic setting

Vacuum cleaners with the Automatic setting adapt the suction power automatically to the floor. This is not only extremely user-friendly, but it also results in the best cleaning performance combined with low energy consumption.

Chrome trim

Apart from foot switches, the connector for the suction hose and the frame around the vent grill also feature high-quality chrome plating. The perceived solid surface gives the Complete C3 Brilliant a particularly attractive and stylish design.

Cleaning performance

A high performance motor alone does not make a good vacuum cleaner. Miele vacuum cleaners combine a whole bundle of features efficiently with outstanding results. A dust-tight casing and streamline airflow through all components are essential in ensuring that the power of the motor is converted into suction performance at the floor head. The AirTeQ floor head is Miele's most efficient floor head, delivering the very best cleaning results even on lower power settings.

Comfort handle

The moveable suction wand attachment allows ergonomic, convenient handling. Thanks to the lever action, the floor head is more easily maneuverable, which reduces the strain on the wrist.

Comfort handle with SpotLight²⁾

Illuminates every nook and cranny with integrated power LED. It illuminates the area ahead of the floor head which helps vacuuming in dark corners or under furniture. After pressing the light button gently, the SpotLight illuminates and stays on for 30 seconds, then softly fades automatically.

Convenient cable rewind with single-touch function

On all Miele canister vacuum cleaners, the supply lead can be rewound easily using the footswitch. No need to stoop anymore. Compact C2 and Complete C3 vacuum cleaner models also feature a single-touch cable rewind. The entire length of the cable is rewound at the single touch of a button.

Dynamic drive castor wheels³⁾

The unique DynamicDrive castors rotate 360°, have steel axles and shock absorbers. The rubberized wheels glide smoothly and are wear-proof. The advantages: an extremely flexible vacuum cleaner which is extraordinarily smooth-running and gentle on floors.

Full range of accessories

Miele canister vacuum cleaners are supplied with three high-quality accessories as standard: upholstery nozzle, crevice nozzle and dusting brush with soft plastic or natural bristles. They are either located in a separate dust-free compartment or - exclusive to Miele - attached to the suction wand on a VarioClip and ready at hand.

Furniture protection strip

Miele's Compact C2 and Complete C3 feature an all-round bumper strip made from soft plastic. It protects furniture and the appliance in the event of accidental collisions.

Gentle-start motor

When Miele vacuum cleaners are switched on, power increases gently and gradually to the selected power level. This protects the circuit from overloading.

Handle with metal anti-static discharge device

All Miele vacuum cleaners feature a metal thread integrated into the underside of the handle which functions similar to a lightning conductor. This prevents any discharge of static electricity to the earth via the user's body.

Hygiene

Miele's filtration performance is the result of a multi-stage filtration system consisting of the innovative Miele AirClean dustbag, a motor protection filter and a Miele exhaust filter. The way these components complement each other ensures that more than 99.9% of fine dust is filtered out.

Illuminated Park System¹⁾

The Park System on both sides of the Complete C3 Brilliant features maintenance-free LED lighting. The light makes it easier for the floor head to be inserted into the parking attachment - especially when operating in dark areas. During vacuuming, this feature provides an elegant carpet of light around the unit which continues a further 30 seconds after the appliance has been switched off.

Locking system

A clicking sound tells the user that the floor head, suction wand and handle have engaged securely. During vacuuming, the parts are securely connected but can be separated easily at the push of a button, e.g. when selecting a different accessory.

Operating radius

Cable suction wand and hose give you a total operating radius of up to 36 ft. No need for changing outlets so often.

Overheating protection

All Miele canister vacuum cleaners are protected against overheating by a temperature limiter. If an airway becomes blocked – for example, by a large vacuumed up item – the motor switches off automatically for safety reasons. After the object has been removed and a cool-down period occurs, the appliance can be operated again.

Park System for breaks during vacuuming with automatic deactivation

A clip on the floor head is simply slotted into the back of the vacuum cleaner so that the suction wand remains ready at hand until work is to commence. The motor is then switched off automatically.

Park System on both sides for easy storage

Suction wand and hose can be attached securely to either side of the upright appliance. This makes the vacuum cleaners easy to transport and to store compactly. It is also particularly convenient for left- and right-handed users.

Quality

Quality is Miele's highest priority, from design to finished product. Miele vacuum cleaners are exclusively designed and manufactured in Miele's own plants. At the end of the manufacturing process and assembly, every vacuum cleaner is thoroughly tested again to ensure perfect functioning. Thoroughness is one of the ways in which we at Miele achieve excellent quality and highly durable products.

Silence System/Silence System Plus

A noise-reduced motor and integrated sound-proofing make Miele vacuum cleaners pleasantly quiet. The Silence setting combines lowest sound emissions with top-class cleaning performance. The Silence System Plus setting: extra quiet due to encapsulated motor and noise-reduced AirTeQ floor head.

Stainless steel telescopic wands

At the touch of a button, Miele telescopic wands can be easily adjusted to the height of the user. This makes vacuum cleaning convenient and reduces the strain on your back. Miele offers an extra long XXL telescopic wand, ideal for users taller than 6 ft. A special encapsulated cable, invisibly integrated into the electro telescopic wand, ensures the safe operation of an Electrobrush.

User convenience

Miele has developed a multitude of features to make floor care as easy as possible for you. You can regulate suction power with the touch of a finger using the convenient handle controls. No more tiresome bending.

Velvet furniture bumper strip

The Complete C3 Brilliant's bumper strip is made from soft, velvet-like material which enables the unit to glide smoothly along obstacles. In the event of accidental collisions, this protects both your furniture and your vacuum.

¹⁾ US 8365348. Patent pending: EP 2409628

²⁾ Patent pending: EP 2422677

³⁾ Patent pending: EP 2409627, US 20120017391

Product highlights*

Miele upright vacuum cleaners

**Exclusive
to Miele**

Automatic height adjustment¹⁾

Miele's unique electrobrush follows the contours of your floor, automatically adjusting for different carpet depths and surface coverings- providing even, consistent suction and gentle cleaning.



Large operating radius

Miele uprights provide you with an operating radius of 54 ft, greatly reducing the need to change electrical outlets.



Flat-to-the-floor design

A slim body makes it possible to easily vacuum under and around furniture.



Large AirClean FilterBag™

With a self locking AutoSeal™ collar, the AirClean FilterBag™ ensures that particulates are never released back into the air once they're captured.



Integrated accessories

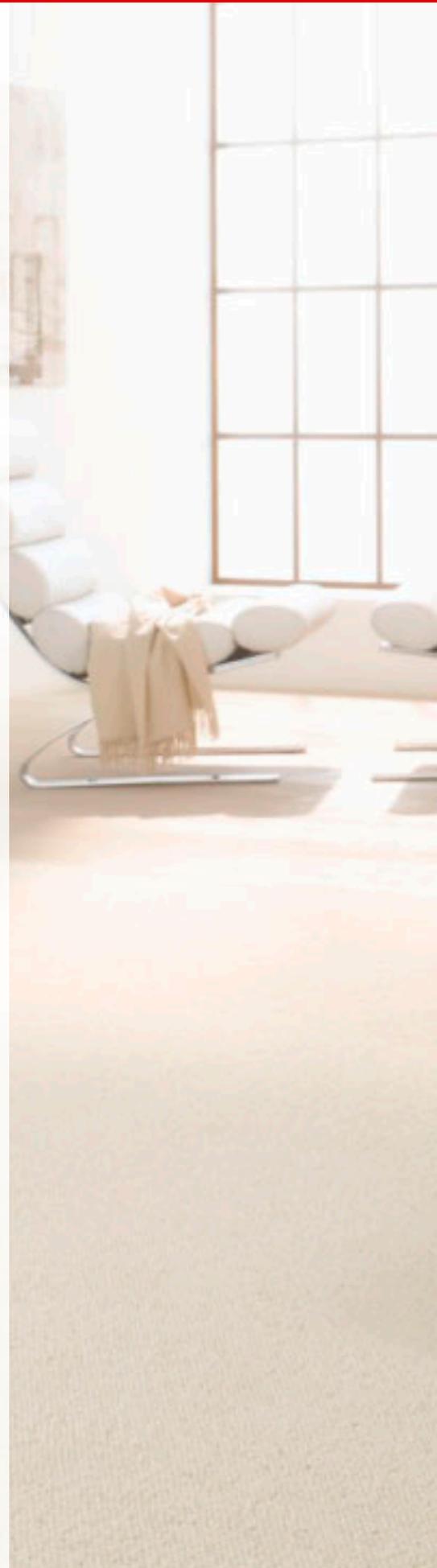
Every Dynamic U1 upright vacuum cleaner features an upholstery nozzle, an extra long crevice nozzle and a dusting brush.



* Features depend on model

¹⁾ S 8166608. Patent pending: DE 102007040948, EP 2033560

²⁾ US 8186007. Patent pending: DE 102007040949, EP 2030544



Miele has developed the Dynamic U1 for ultimate carpet care. It's star feature is the integrated beater bar which cleans the carpet thoroughly and gently while it restores the pile.

**Exclusive
to Miele**

SwivelNeck²⁾

A unique double swivel joint makes the Dynamic U1 extremely maneuverable and highly versatile.



Product benefits*

Miele upright vacuum cleaners



Silence System

Whisper quiet thanks to Miele's Silence setting, a noise-optimized motor and integrated noise insulation.



Integrated LED lighting¹⁾

A maintenance-free LED strip perfectly illuminates the area in front of the vacuum.



Aluminium telescopic wand

Offering a lightweight, height-adjustable telescopic wand.



Comfort handle with integrated controls

At the touch of a button, the Dynamic U1 and/or electrobrush can be switched on and off via the handle.



Ergonomic carrying handle

With an ergonomically-shaped carrying handle, the Dynamic U1 is easy to carry.



Cable storage with quick release

Cable hooks allow the Dynamic U1's cable to be stored away neatly and easily.



"Power Plus" electrobrush

A rotating brush ensures deep and thorough cleaning of heavy-duty carpets and rugs.



Park position

Thanks to its large footprint, the Dynamic U1 can be parked safely without tipping.



Versatile floor unit

The Dynamic U1 electrobrush cleans thoroughly right up to the edges, while also featuring a wide range of functions.



Gentle-start motor

When Miele vacuum cleaners are switched on, power increases gently and gradually to the selected power level.



Rotary dial

Quick power selection via a rotary dial.



Plus/Minus buttons

Symbols guide you to select the most suitable power setting at the touch of a fingertip.



Automatic setting

Suction power is automatically adjusted to suit the floor covering – clean, convenient and energy efficient.

Dynamic U1 upright vacuums



| | Dynamic U1 Twist | Dynamic U1 Salsa | Dynamic U1 Jazz |
|--|--------------------|------------------|----------------------|
| Power | | | |
| 2-motor system, with separate control for electrobrush | • | • | • |
| Powerful 1200-watt Miele-Made Vortex Motor™ | Rotary Dial | Rotary Dial | Rotary Dial |
| 4,800 RPM electrobrush motor | • | • | • |
| Number of power settings | 4 | 4 | 4 |
| Motor protection indicator | • | • | • |
| Automatic motor setting | – | – | – |
| Filtration | | | |
| AirClean Sealed System® construction | • | • | • |
| AirClean FilterBag™ | U | U | U |
| FilterBag™ change indicator | • | • | • |
| AirClean Filter | Standard | Optional | Optional |
| Active AirClean Filter (AA 30) | Optional | Optional | Optional |
| HEPA AirClean Filter (HA 30) | Optional | Standard | Standard |
| Filter replacement indicator | – | – | – |
| Accessories | | | |
| 12-foot integrated flexible hose | • | • | • |
| Anti-tipping device | • | • | • |
| LED headlight | – | • | • |
| Reinforced ergonomic handle | • | • | • |
| Dusting brush, upholstery tool, crevice nozzle | • | • | • |
| Mini Turbo Brush (STB 101) | – | – | – |
| MicroSet (SMC 10) | – | – | – |
| Flexible crevice nozzle (SFD 20) | – | – | – |
| Universal Brush (SUB 20) | – | – | – |
| Mattress Tool (SMD 10) | – | – | – |
| Lightweight, telescopic aluminum wand | • | • | • |
| Long electrical cord | 39' | 39' | 39' |
| Cleaning radius | 54' | 54' | 54' |
| Color | Sprint Blue | Mango Red | Canary Yellow |

Dynamic U1 upright vacuums



| | Dynamic U1 Cat & Dog | Dynamic U1 AutoEco | Dynamic U1 HomeCare |
|--|----------------------|-----------------------|---------------------|
| Power | | | |
| 2-motor system, with separate control for electrobrush | • | • | • |
| Powerful 1200-watt Miele-Made Vortex Motor™ | Rotary Dial | +/- Controls | +/- Controls |
| 4,800 RPM electrobrush motor | • | • | • |
| Number of power settings | 4 | 6 | 6 |
| Motor protection indicator | • | • | • |
| Motor protection function | • | • | • |
| Silence motor | – | – | – |
| Automatic motor setting | – | • | • |
| Filtration | | | |
| AirClean Sealed System® construction | • | • | • |
| AirClean FilterBag™ | U | U | U |
| FilterBag™ change indicator | • | • | • |
| AirClean Filter | Optional | Optional | Optional |
| Active AirClean Filter (AA 30) | Standard | Optional | Optional |
| HEPA AirClean Filter (HA 30) | Optional | Standard | Standard |
| Filter replacement indicator | – | • | • |
| Accessories | | | |
| 12-foot integrated flexible hose | • | • | • |
| Anti-tipping device | • | • | • |
| LED headlight | • | • | • |
| Reinforced ergonomic handle | • | • | • |
| Dusting brush, upholstery tool, crevice nozzle | • | • | • |
| Mini Turbo Brush (STB 101) | • | – | – |
| MicroSet (SMC 10) | – | – | – |
| Flexible crevice nozzle (SFD 20) | – | – | – |
| Universal Brush (SUB 20) | – | – | • |
| Mattress Tool | – | – | • |
| Lightweight, telescopic aluminum wand | • | • | • |
| Long electrical cord | 39' | 39' | 39' |
| Cleaning radius | 54' | 54' | 54' |
| Color | Lotus White | Obsidian Black | Mango Red |

Useful information

Miele upright vacuum cleaner glossary

Aluminium telescopic wand

The high-quality telescopic wand can be extended to suit users' individual needs at the touch of a button. Ideal for difficult-to-access nooks and crannies.

Automatic height adjustment¹⁾

The beater bar of the integrated "Power Plus" electrobrush is spring-mounted which allows it to adjust automatically to the carpet pile height. The electrobrush features a foot switch for easy maneuvering over carpet edges.

Automatic setting

Vacuum cleaners with an automatic setting adapt the suction power automatically to the floor. This is not only extremely convenient, but it also results in the best cleaning performance combined with low energy consumption.

Cable storage with quick release

Two cable hooks and a practical cable clip store the supply lead. The lower cable hook is hinged and can be turned upwards for fast removal of the cable at the start of vacuuming.

Carrying handle

The Dynamic U1 has an ergonomically-shaped carrying handle on the back, placed so that the vacuum cleaner is perfectly balanced for lifting and carrying. This makes carrying the Dynamic U1 safe and accommodating, particularly when walking up and down stairs.

Comfort handle with integrated controls

The ergonomically designed Comfort handle with soft-grip insert is particularly good to handle and convenient to use, ensuring simple operation of the Dynamic U1. At the touch of a button, the vacuum can be switched on and off, and the electrobrush activated and deactivated when necessary.

Swivel Neck²⁾

The Dynamic U1 features a unique two-way swivel joint. The agility of this vacuum cleaner is excellent, and obstacles can be avoided with ease.

Flat-to-the-floor design

The swivel neck and slim body of the Dynamic U1 allow the vacuum cleaner to be laid flat to the floor, in order to access spaces under beds, tables and sideboards.

Full range of accessories

The Miele upright vacuum cleaner features three high-quality integrated accessories as standard: an upholstery nozzle, a dusting brush and an extra-long crevice nozzle.

Gentle-start motor

When Miele vacuum cleaners are switched on, power increases gently and gradually to the selected power level. This protects the circuit from overloading.

AirClean FilterBag™

The Dynamic U1 features a spacious 6 qt AirClean FilterBag™. Together with the Miele motor protection filter and the Miele exhaust filter, the AirClean FilterBag™ filters out more than 99.9% fine dust.

Integrated LED lighting

An LED strip in the floorhead is maintenance-free and lights up dark corners, making the dust under furniture visible.

Operating radius

With a 39 ft long cable, telescopic tube and flexible hose, the Dynamic U1 has an operating radius of 54 feet.

Park position

Thanks to its large footprint, the Dynamic U1 can be parked safely during breaks without tipping. The beater bar is automatically switched off to protect the carpet.

Plus/Minus buttons

Suction power is electronically regulated at the touch of plus/minus buttons. Graphic symbols for different floor coverings help you select the most suitable power setting.

"Power Plus" electrobrush

Driven by its own motor, the beater bar rotates evenly and powerfully, independent of the selected power setting. The rotation ensures deep and thorough cleaning of heavy-duty, well-trafficked carpets and rugs. The electrobrush can be switched off, making it suitable for smooth floors.

Rotary dial

Suction power is electronically regulated via an adjustable rotary power selector. Text descriptions for different applications help to select the optimum power setting.

Silence System

The Dynamic U1 is pleasantly quiet, integrated with a noise-optimized motor. The Silence setting allows for the lowest sound emissions while vacuuming, but does not affect its performance.

Versatile floor unit

Suction channels and wave-shaped bristles ensure outstanding cleaning performance right up to the edges of the floor unit. Hair and threads are easy to remove from the beater bar. In the event of items being vacuumed up accidentally, the floor-unit features a safety switch-off. The plastic bumper strip protects the furniture and vacuum from accidental collisions.

¹⁾ S 8166608. Patent pending: DE 102007040948, EP 2033560

²⁾ US 8186007. Patent pending: DE 102007040949, EP 2030544

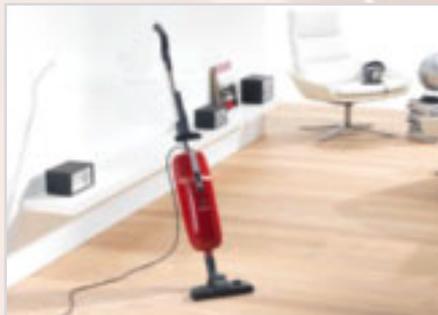


Product highlights

Miele's Swing H1 vacuum cleaner

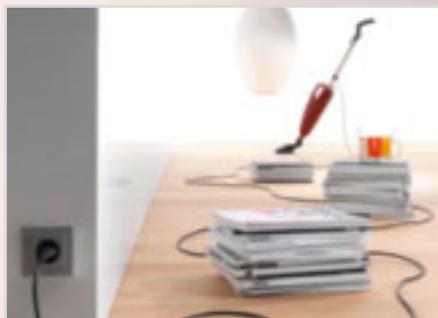
Easy to maneuver

Miele's Swing H1 has a slim body and a low center of gravity.



Large operating radius

Miele's Swing H1 vacuum cleaner provides you with a 28 ft. operating radius.



Stainless steel telescopic wand

A height-adjustable telescopic wand delivers ease and flexibility.



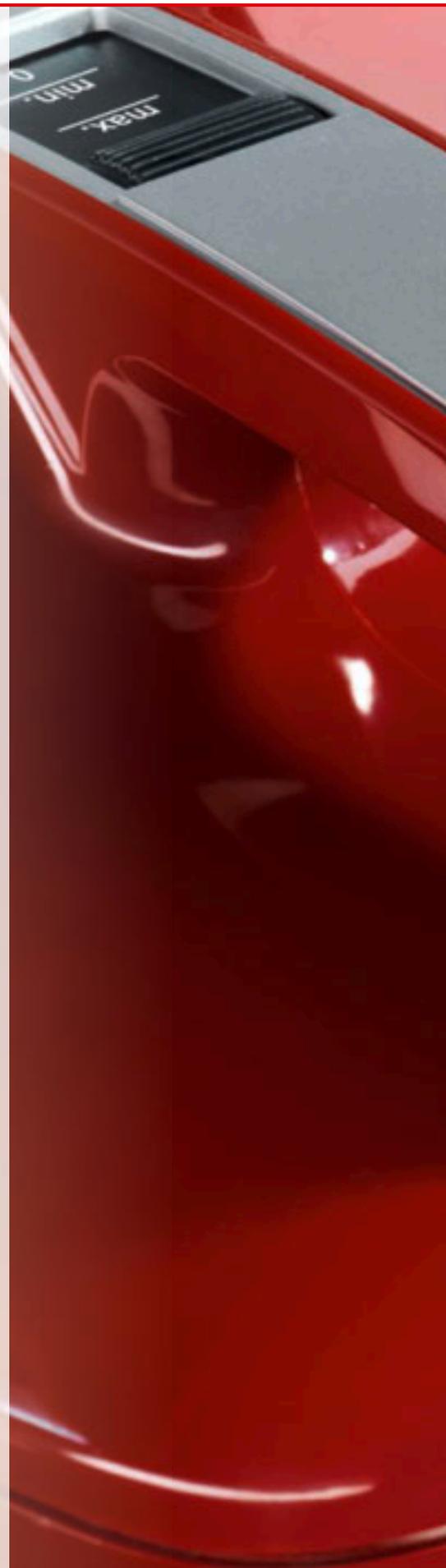
Versatile handle

Easily maneuver your vacuum cleaner and park it securely without the danger of it falling.



Quick release cable storage

Cable hooks allow for effortless cable storage.





**Exclusive
to Miele**

Ergonomic double slide switch

With its power setting visible at a glance, Miele's Swing H1 vacuum cleaner can easily adapt to any situation.

Product benefits

Miele's Swing H1 vacuum cleaner



Accessory clip

An upholstery nozzle and crevice nozzle are well clipped into place on the suction wand.



Overheating protection

Miele's vacuum cleaner motors are protected against overheating by a temperature limiter.



Gentle-start motor

When Miele vacuum cleaners are switched on, power increases gently and gradually to the selected power level.

Swing H1 Quickstep Vacuum



| | Swing H1 Quickstep |
|--|--------------------|
| Power | |
| Max/min speed control | • |
| Powerful 1,000-watt Miele-Made Vortex Motor™ | • |
| Filtration | |
| 2.6 Quart IntensiveClean Plus™ FilterBag™ | • |
| AirClean Filter | Standard |
| Active AirClean Filter (AA 10) | Optional |
| HEPA Filter (H10) | Optional |
| Accessories | |
| Height-adjustable, telescopic wand | • |
| SBD 285-3 | • |
| Upholstery and crevice tool with onboard caddy | • |
| Socket for Electric Powerbrush connection | • |
| Quick cable release | • |
| Anti-slip stopper | • |
| Modular design | • |
| Color | Mango Red |

Useful information

Miele's Swing H1 vacuum cleaner glossary

Accessory clip

Accessories, such as the upholstery and crevice nozzles, can be easily stored by clipping them into place on the suction wand.

Cable storage with quick release

Two cable hooks and a cable clip store the supply lead. The lower cable hook is hinged and can be turned upwards for fast removal of the cable at the start of vacuuming.

Easy to maneuver

Miele's Swing H1 vacuum cleaner has a slim body and low center of gravity, making it very light and easy to maneuver. The metal footplate glides smoothly around the smallest and most densely-furnished apartments.

Ergonomic double slide switch

The positioning of the switch makes the Swing H1 easily accessible and simple to operate. The current power setting is always visible at a glance.

Gentle-start motor

When Miele vacuum cleaners are switched on, power increases gently and gradually to the selected power level. This protects the circuit from overloading.

Handle with practical features

The Miele Swing H1 vacuum cleaner is easy to operate thanks to its ergonomically designed handle. An integrated anti-slip stopper allows the vacuum to lean safely against a wall or door. With a grommet in the handle, it can also be stored neatly on a wall hook.

Operating radius

The Miele Swing H1 can clean up to a radius of 28 ft. This allows you to vacuum large areas without the need to change electrical outlets so often.

Overheating protection

All Miele Swing H1 vacuum cleaners are protected against overheating by a temperature limiter. If an airway becomes blocked – for example, by a large vacuumed up item – the motor switches off automatically for safety reasons. After the object has been removed, and a cool-down period surpasses, the vacuum can be operated again.

Stainless steel telescopic wand

At the push of a button, Miele telescopic suction wands can be easily adjusted to the height of the user. This makes vacuuming underneath furniture completely accessible- this also makes vacuuming in those hard to reach places gentle on your back.



Why can Miele robotic vacuum cleaners do more than others?

A dependable navigation system is important for robotic vacuum cleaners to clean floors thoroughly without missing any spots. With Smart Navigation, Miele secures an important leading edge in terms of quality. A unique combination of a ceiling camera, gyro sensor, electronics and software navigates the Scout RX1 precisely and reliably like no other. It sets new standards in efficiency and thoroughness.

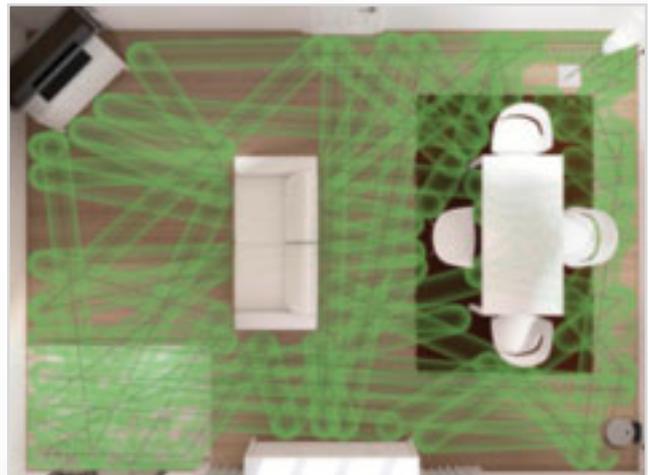




Chaotic navigation

Basic robotic vacuum cleaners do not have an upward-pointing camera and cannot recognize the geometry of the room- allowing them to move around "blindly".When they come across an obstacle, they change direction and clean haphazardly.

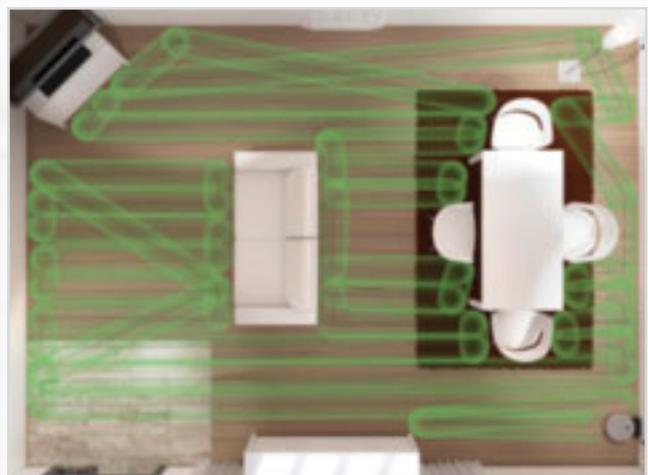
Unreliable Performance:
Only the green colored areas were recognized by the robotic vacuum cleaner.



Systematic navigation

Robotic vacuums with systematic navigation, featuring a gyro sensor and upward-pointing camera, clean the floor in parallel paths. However, they clean difficult-to-access floor areas and edges unreliably.

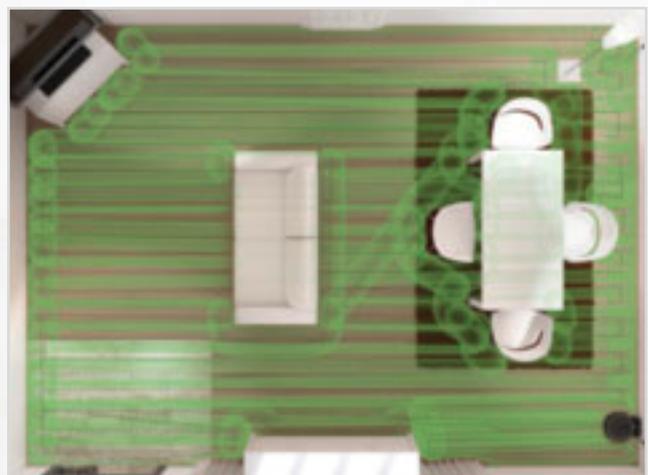
Improved Performance:
Cleans the floor more systematically, but misses difficult-to-access areas.



Smart Navigation by Miele

Featuring a ceiling camera, gyro sensor and innovative software providing maximum floor coverage. With this intelligent navigation, even difficult-to-access areas and edges are cleaned substantially.

Best performance:
The Scout RX1 cleans the room efficiently without and uncleaned areas.



Product highlights

Miele's Scout RX1 robotic vacuum cleaner

Triple cleaning system

Thanks to the Triple Cleaning system, the Scout RX1 sweeps, brushes and vacuums.



Non-Stop power

The rechargeable battery of the Scout RX1 lasts for up to 2 hours (1,600 sq. ft.) without a break. It also lasts three times longer than other batteries.



Furniture protection system

The Scout RX1 recognizes furniture, preventing collisions. Its stair detection sensors prevent it from falling down stairs.



Advanced corner cleaning

The Scout RX1 assuredly finds every corner and edge, removing dust and dirt.



Timer

You decide when the Scout RX1 cleans your floors – even when no one is at home.



Smart Navigation

Intelligent en route – thanks to dependable navigation, rooms are cleaned from edge to edge.



Product benefits

Miele's Scout RX1 robotic vacuum cleaner



Auto mode

In Auto mode, the Scout RX1 automatically accesses all required areas with a break for charging if necessary.



Spot mode

A specific, 6 sq. ft. area can be cleaned using the Scout's Spot mode.



Corner mode

In Corner mode, the Scout RX1 first completes an Auto mode program and then cleans difficult-to-access corners a second time.



Turbo mode

In Turbo mode, the Scout RX1 removes dust, dirt and pet hair in half the time, leaving a larger gap between cleaning lines.



AirClean filters

With a two-stage AirClean filter, the room air is cleaner after vacuuming than it was before.



Remote control

With the remote control, you can conveniently direct the Scout RX1.



Touch user interface

The RX1 Scout starts up after only two touches of the display or remote control.



Low-profile design

The compact, flat Scout RX1 can easily reach difficult-to-access areas such as under furniture.



Driving onto carpets

The Scout RX1 effortlessly crosses door thresholds and can drive onto carpets with a 1 in. clearance.

Scout RX1



| | |
|---------------------------------|-------------------------|
| User convenience | |
| Smart navigation system | • |
| Indoor Positioning System | • |
| Advanced Corner Cleaning | • |
| Triple Cleaning System | • |
| Cleaning programmes | 4 |
| Auto-Mode | • |
| Spot-Mode | • |
| Corner-Mode | • |
| Turbo-Mode | • |
| Manual cleaning | • |
| Timer | • |
| Remote control | • |
| Mobility | |
| Climable carpet height | 3/4 in. |
| Flat design | 3.46 in. |
| Filter system | |
| Exhaust filter | AirClean filter |
| Dustbox volume in l | 0.6 |
| Safety | |
| Furniture Protection Technology | • |
| Performance data | |
| Non-Stop Power | • |
| Battery type | Li-Ion |
| Cleaning area | 1,600 sq. ft. |
| Operating time | 120 min. |
| Recharging time | 110 min. |
| Standard accessories | |
| Base station | • |
| Adapter | • |
| Cleaning brush | • |
| Area demarcation | magnetic tape (3.1 ft.) |
| Replacement filters | 2 |
| Side brushes | 2 |

Useful information

Miele's Scout RX1 robotic vacuum cleaner glossary

Advanced corner cleaning

Dust and soil like to settle in the corners of rooms and most robotic vacuum cleaners cannot perform in those areas. With its perfect navigation system, the Scout RX1 finds its way into difficult-to-reach corners and edges where its extra-long side brushes capture the soil.

AirClean filters

The AirClean filter ensures that vacuumed dust stays in the Scout RX1's dust box. With the Scout RX1, the fine dust particle count in the room air is less than before vacuuming.

Auto mode

In Auto mode, the Scout RX1 cleans all accessible areas in the room autonomously. It disconnects from its charging station, vacuums the floor spaces you want cleaned, then returns to its charging station and reconnects. Should one battery charge not be sufficient for all areas, the Scout RX1 stops the cleaning process to recharge its batteries at the battery charger. After approx. 120 minutes it resumes cleaning from the exact spot it had stopped in prior to recharging.

Corner mode

Where does most of the dust collect? In room corners and edges where there is the least air movement. In corner mode, the Scout RX1 cleans all areas initially in Auto mode. It then cleans along the room edges a second time. This gives you the peace of mind that corners and edges have been thoroughly cleaned.

Transitioning to carpets

Maneuvering swiftly from smooth floors onto carpets does not pose a problem for the Scout RX1 thanks to its powerful motor and non-slip castors. Door thresholds are also mastered with ease. This gives you the assurance that the Miele robotic vacuum cleaner efficiently makes its rounds – for effective cleanliness in the home.

Flat-to-the-floor design

With its compact, flat housing the Scout RX1 moves around with ease. It vacuums under low furniture and difficult-to-access areas effortlessly. It has never been this easy to ensure cleanliness under beds, sideboards and sofas.

Furniture protection technology

7 optical sensors at the front of the Scout RX1 recognize furniture and other obstacles in its path of travel. The Scout RX1 approaches these objects with precision to clean the floor immediately in front, avoiding collisions along the way. 3 sensors on the underside of the vacuum recognize steps, preventing the Scout RX1 from falling down stairs.

Non-Stop power

The powerful, rechargeable lithium-ion battery sets new standards. The Scout RX1 operates for up to 120 minutes with only one battery charge. In this time it can clean approx. 1615 ft² – currently no other systematic robotic vacuum cleaner can do this. Its durability is also unique- after having been recharged 300 times, the rechargeable battery still generates the same power as it did when it was bought. The battery also lasts three times longer than batteries from other manufacturers.

Remote control

Thanks to its remote control, you can direct the robotic vacuum cleaner to clean specific areas.

Smart Navigation

The Scout RX1's Smart Navigation combines three innovative features for maximum floor coverage: the indoor positioning system, furniture protection technology and advanced corner cleaning feature. The indoor positioning system with an upward pointing camera ensures reliable navigation. Furniture protection technology with 10 sensors protects against collisions and falls. The advanced corner cleaning feature cleans edges and corners effectively with extra-long side brushes.

Spot mode

Crumbs under the breakfast table? Dog hairs in front of the sofa? These little mishaps are taken care of for you by the Scout RX1. Simply activate the Spot mode, and the Scout RX1 cleans a specified area of 6 square feet.

Timer

The time your Scout RX1 vacuums your floors can be determined by you. You can set it to clean when you are not at home. When it has finished cleaning, it returns to its charging station to recharge the batteries.

Touch user interface

The Miele robotic vacuum cleaner requires simple operation. The clear and concise touch display allows you to select the program of your choice and set the Scout RX1 to work. The rest is done automatically by the appliance. Alternatively, you can use the remote control supplied as standard to operate the Scout RX1.

Triple cleaning system

The Miele Scout RX1 fights soil threefold. The soil in corners and along edges is brushed under the appliance by the two rotating side brushes, and the beater bar thoroughly vacuums up coarser soil particles. Meanwhile, the powerful DC fan vacuums up fine dust.

Turbo mode

For a quick cleaning, the RX1 Scout offers the Turbo mode. The Turbo mode saves approx. 50% vacuuming time compared to Auto mode, by leaving larger spaces between vacuuming paths. Excellent feature if things have to be done at the double.





Accessories for Miele's Scout RX1

For convenient vacuuming

Maintain the cleaning performance of your Scout RX1 by changing the filters and brushes regularly.





Magnetic strip

The magnetic strip limits the Scout's working area by blocking off the areas you do not want vacuumed.



Magnetic strip RX-MB 4

Separates areas which are not to be vacuumed by the Scout

- Temporarily or permanently
- Contents: 4 x 3 ft magnetic adhesive strip



4 AirClean filters RX-SAC 1

Securely locks in dust and promotes clean, ambient air

- Filtration of dust particles
- Motor protection for maintaining cleaning performance
- Contents: 4 filters



Side brushes RX-SB 2

For thorough cleaning along edges and corners

- With high-quality, robust bristles made from synthetic fibers
- Suitable for smooth flooring and short pile carpeting
- Contents: 2 brushes (left and right)

For perfect and convenient dust pick-up

Original Miele vacuum cleaner accessories

Complete floor-to-ceiling care

For greater efficiency and precision, Miele has developed a full range of attachments that clean every corner and crevice where dust is likely to gather in your home. Suitable for all Miele canister and full-size uprights, these cleaning tools attach easily to your vacuum cleaner's flexible suction hose or telescopic wand. They provide you with a greater reach, a gentler touch and a more immaculate home.



A filtration system that captures and retains completely

To ensure you find a filter suitable for your home, Miele offers an array of high-quality, multilayered filter cartridges that capture dust, dander, allergens and other lung-damaging particulates known to cause adverse health conditions. When combined with our unique AirClean Filter-Bags™, these hygienic filters form an advanced AirClean System™ that retains 99.9+% of all dust particles. Feel the satisfaction of taking every measure to purify your air and safeguard your family.



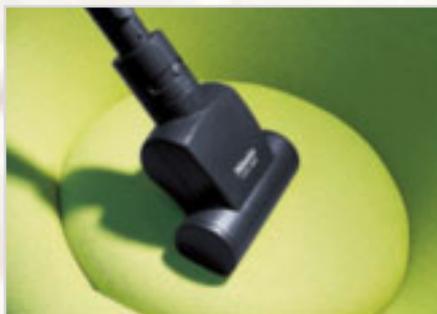
Quality and safety

Miele accessories must withstand the highest degree of strain and endurance testing. Just like our vacuum cleaners, they are tested for 20 years equivalent usage²⁾.



Gentle cleaning

Using original Miele accessories ensures that your floors, furniture and other surfaces are cleaned gently and carefully.



1) in accordance with EN 60312-1

2) Equating to an average weekly use of 45 minutes per week at maximum power





Universal floor tools for carpets and smooth floors

Miele universal floor tools

Miele's universal floor tools are practical solutions for homes with small floor spaces and different types of floor coverings. Foot switches for operating the bristle strip are located on the floor tool. Depending on the floor covering, vacuuming with or without it is possible. This makes Miele's universal floor tools suitable for cleaning carpets as well as smooth surfaces. Thanks to the metal baseplate and rubberized wheels, they glide softly across the floor.





Exclusive
to Miele

AirTeQ Combination Floor Tool SBD 650-3

With a well-sealed flexible hose and soft bumper strip, this exceptionally quiet tool delivers excellent dust pickup and streamlined airflow. Other features include a metal baseplate for gentle gliding over carpets, and optimized airflow conserving 40% of energy consumption.



AllTeQ Classic Combination Floor Tool SBD 285-3

This tool is ideal for all smooth flooring and low-pile carpeting. A foot switch allows you to go from smooth floors to carpeted surfaces quickly. Featuring a wide suction inlet for cleaning along walls and edges, and a wide thread catcher on the underside which removes hair.



FiberTeQ Combination Floor Tool SBD 470-3

Ideal for all smooth flooring and low-pile carpeting. Features a wide metal base plate that glides softly across carpets and a foot switch to conveniently transition between smooth and carpeted flooring. Also includes a retractable bristle strip and large, rubberized wheels for running smoothly over scratch-sensitive smooth floors.

Floor tools specifically for scratch-sensitive smooth floors

Extremely gentle, easy-running and nimble:

Miele parquet floor tools for scratch-sensitive smooth floors

Many smooth floors such as parquet, laminate and tile are very susceptible to scratches. To ensure your sensitive floors remain looking good, Miele developed parquet floor tools. They clean your floors carefully, yet thoroughly. With their soft bristle strip, Miele parquet floor tools glide gently over your floors. Thanks to their smooth-running castor wheels, vacuuming is effortless.





**Parquet Twister XL
SBB 400-3**

At 16" wide, large areas can be vacuumed in a short amount of time. Includes a flexible double swivel joint along with soft, natural bristles that glide smoothly over floors.



**Parquet Twister
SBB 300-3**

A foot wide, featuring a 180 degree rotating twister. Vacuuming is quick and exceptionally agile when cleaning around obstacles like a table or chair legs. Also includes soft, natural bristles for easy gliding along smooth surfaces.



**Parquet Smooth Floor Brush
SBB Parquet-3**

Features a wide suction inlet and soft natural bristles. Cleaning scratch-sensitive smooth floors is gentle and effortless, even along walls and edges. Two rubberized rollers help protect smooth flooring.



Miele smooth floor brushes for hard-wearing floors

Their high-quality and hard-wearing bristles sweep even the finest dust out of deep gaps and crevices - ideal for the thorough cleaning of tiles and other smooth floor surfaces.



**Parquet Smooth Floor Brush
SBB 235-3**

Features high-quality bristles made from synthetic fibers, which thoroughly clean heavy-duty floors. Includes a wide suction inlet for efficient cleaning along walls and edges, and two rubberized rollers for running gently along smooth floors.

Turbobrush for short-pile, textile floor coverings



Miele Turbobrushes

Carpets should be vacuumed regularly, even when no dirt is visible to the eye. To ensure that dust, hair and threads settled deep into the carpet are removed reliably, carpets must be brushed at the same time they are vacuumed. The beater bar on Miele's Turbobrush, powered by the passage of air through the suction wand, ensures the thorough removal of dirt. Vacuuming on a regular basis restores the pile again and improves its appearance. Turbobrushes can be used with almost any Miele canister vacuum cleaner.

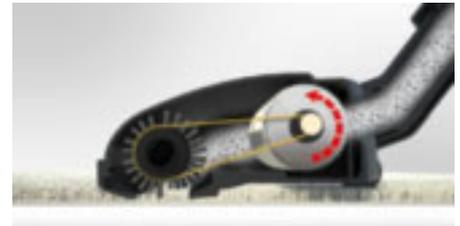
Ideal for pet owners and households with short-pile carpets.



Turbo Comfort Turbobrush STB 205-3

Directly powered by the air stream, the rotating roller brush works to loosen the dirt in the floor while collecting lint, hair and threads. Includes an air adjustment slide that prevents carpets from being sucked in the vacuum cleaner. Optimal for cut-pile carpeting.

Electro brushes for deep-pile and dense carpets



Miele Electrobrushes

Thick, deep-pile carpets subjected to excessive wear are particularly difficult to clean as dust and hair are pushed deep into the carpet. These are best removed when the carpet is brushed and vacuumed simultaneously. The long bristles of the electrically powered Miele Electrobrushes penetrate deep into the pile of your carpets. The suction power effectively and reliably removes dirt and dust particles. At the same time, the pile is brought up actively by the rotating roller brush, resulting in your carpets remaining in good condition and looking beautiful.

For appliances with electro suction hose



**Electro Premium Electrobrush
SEB 236**

This motor-driven carpet tool with wide brush roll is ideal for medium to high-pile carpeting. Features include a five-level height adjustment with reset button, integrated LED lighting, and an electrical beater bar for removing persistent soil.



**Electro Plus Electrobrush
SEB 228**

This motor-driven carpet tool with 14" wide brush roll is ideal for medium to high-pile carpeting. Features include a five-level height adjustment, electrical beater bar for intensive cleaning and a swivel neck providing maximum maneuverability.



**Electro Comfort Electrobrush
SEB 217-3**

This motor-driven carpet tool with floating head and swivel neck design is ideal for low- and medium-pile carpets. Features a beater bar for intensive cleaning of thick carpets and the removal of persistent soil.

Practical helpers for difficult-to-access areas and sensitive surfaces



**Mini turbobrush
STB 101**

Directly powered by the air stream, including an air adjustment slide. Features a 6" wide suction opening and a powerful beater bar for fast and efficient removal of hair and threads.



**Dusting brush
SSP 10**

Thanks to soft, natural bristles this dusting brush can gently clean high-quality flooring. Features a flexible adjustable swivel joint and a soft bumper strip to prevent scratches to furniture.



**Extended flexible crevice tool
SFD 20**

Reaching around furniture and appliances has never been easier, with a flexible and bendable tool such as this. This extra long crevice tool is an impressive 22 inches and features a flexible central section.



**Flexible mini turbobrush
STB 20**

Thanks to a streamlined turbine, removing dust and hair is effortless. Other features include a swivel joint, a service lid on the rear of the brush and a reinforced edge to remove persistent soil.



**Extended crevice tool
SFD 10**

Cleaning narrow spaces like behind beds and between car seats doesn't have to be difficult thanks to the extended crevice tool. At one foot long, this tool is ideal for cleaning constricted crevices and gaps.



**Flexible hose extension
SFS 10**

Fitting between the handle and suction tube, the flexible hose extension can provide an additional five feet of operating radius when vacuuming. Place in the hose sleeve after vacuuming for convenient storage.

*May only be used on a non-electric hose and wand.



**Radiator Brush
SHB20**

Durable yet gentle, this brush works its way into crevices to clean dust from radiators, vents, refrigerator coils, air conditioners and decorative vases. Made with strong and robust synthetic bristles.



**Mattress tool
SMD 10**

This wide, flat nozzle lets you reach between the narrow gaps of mattresses and bed frames to clean every last bit of dust. Features a thread catcher on its underside for the removal of hair and debris.



**Extra wide upholstery tool
SPD 10**

This extra wide cleaning tool makes pulling stubborn pet hair, lint and dirt from upholstery and curtains fast and easy. Includes an adjustable nozzle for flexibility, and a wide thread catcher on the underside for removal of hair.



Exclusive
to Miele

**Hygiene cap
SHV 10**

This unique cap works with active charcoal in order to neutralize all unpleasant odors when the suction hose is removed. Includes a practical clip connection which makes for easy attachment to the suction hose. Replacement occurs on a yearly basis.



Exclusive
to Miele

**Universal brush
SUB 20**

With soft bristles and a swiveling neck, the universal brush is perfect for dusting bookshelves, mantles, moldings, ceiling fans and sculptures. Features versatile attachment, being able to attach to the handle, suction tube or suction hose. Also includes a soft bumper strip to prevent scratches to furniture.



**Comfort handle with SpotLight
SGC 20**

Ergonomically designed for easy handling, this handle provides practical illumination for all areas that require cleaning. The single touch of a button prompts the LED lighting, which brightens the darkest of corners. Easily retrofittable and advantageous in many situations.

Practical helpers for difficult-to-access areas and sensitive surfaces

This practical 4 in 1 set contains four ideal accessories for individual cleaning requirements. In a high-quality case they are always on hand and easy to store.



**CarCare accessory case
SCC 10**

With its flexible crevice tool, compact hand turbobrush, universal brush and suction hose extension, this collection includes everything you need to quickly and thoroughly clean your car's interior- and so much more.



**Cat & Dog accessory case
SCD 10**

This set of specialized accessories is designed for homes with pets and features a flexible mini crevice tool, mini turbobrush, AirClean filter and a Hygiene cap with active charcoal pellets that help retain odors during storage. Suitable for Compact C2 and Complete C3 canisters.



**HomeCare accessory case
SHC 10**

For special cleaning tasks around the house, this set of accessories includes a mattress tool, extra-wide upholstery tool, universal brush and a suction hose extension that reaches up to five feet.



**MicroSet accessory case
SMC 20**

With its micro dusting brush, miniature nozzles and angled extension, the MicroSet is ideal for cleaning computers, artwork and other delicate household objects.





Original Miele AirClean filtration system

The Miele AirClean filter system consists of an original Miele dustbag, a motor protection filter and an original Miele exhaust filter. These three filtration stages ensure that vacuumed dust remains securely locked in. The room air is cleaner than before vacuuming, and it also takes longer for dust to settle on furniture and surfaces again.

You can choose from three different types of Miele exhaust filters for your individual needs:



AirClean filters

Effective filtration for your everyday needs. More than 99.9% dust retention capacity¹⁾ with AirClean dustbag and motor protection filter.



Active AirClean filters

Significant reduction of unpleasant odors²⁾ – ideal for pet owners and smokers.



HEPA AirClean filters

Filters out even the finest dust and allergens – ideal for those allergic to house dust.

> 99.99% dust retention capacity¹⁾, as well as HEPA 13 classification³⁾.



Our recommendation for allergy sufferers:

Those allergic to domestic dust should use vacuum cleaners with an air-tight casing seal and a HEPA filter fitted as standard. These appliances ensure that **the filtered air discharged from the vacuum cleaner is cleaner than the ambient room air before vacuuming**. As a result, some Miele vacuum cleaners are especially recommended for allergy sufferers by TÜV Nord, a German material testing institute. To ensure that excellent filtration is maintained over the entire product life, the HEPA filter must be changed approx. once a year.

¹⁾ in accordance with EN 60312-1

²⁾ in accordance with DIN EN 13725

³⁾ in accordance with EN 1822/2011

Original Miele exhaust filters



Some original Miele filters are equipped with a timestrip®. This new filter change indicator, attached directly to the filter, is activated by pressing firmly down on the arrow after inserting it into the machine. When the entire length of the indicator has turned red, the filter is saturated and has to be changed. The timestrip® assists you in monitoring the perfect functioning of the filter. Only a perfectly functioning exhaust filter ensures that dust is securely locked in, resulting in clean room air.



**HEPA AirClean filter
SF-HA 30**

For all Classic C1, Compact C2 and Dynamic U1



**HEPA AirClean filter
SF-HA 50**

For all Compact C2 and Complete C3



**Active AirClean filters
SF-AA 30**

For all Classic C1, Compact C2 and Dynamic U1



**Active AirClean filters
SF-AA 50**

For all Compact C2 and Complete C3



**HEPA Filter
SF- H10**

For the Swing H1 universal upright vacuum cleaner



**Active AirClean Filter
SF-AA 10**

For the Swing H1 universal upright vacuum cleaner

* For an overview of the appliance compatibility of Miele exhaust filters see the table from page 78

Original Miele FilterBags™

Securely locked in dust - extended life cycle

A filtration system that captures and contains completely

Know that you're taking every measure to purify your air and safeguard your family by pairing AirClean FilterBags™ with Miele's high-quality filter cartridges. When combining the two, these hygienic filters form an advanced AirClean System™ that retains 99.9+% of all dust particles- as fine as 1/200th the width of human hair.





Original Miele FilterBags™ and filters

Compatibility of vacuum cleaners



| Type | AirClean 3D Efficiency FJM | AirClean 3D Efficiency GN | AirClean 3D Efficiency U | AirClean KK |
|---------------------------------|----------------------------|---------------------------|--------------------------|--------------------|
| Contents | 4 bags + 2 filters | 4 bags + 2 filters | 4 bags + filters | 5 bags + 2 filters |
| Color of dustbag collar: | Red | Blue | Green | Yellow |
| Complete C3 | | | | |
| S8 | | • | | |
| S 8000 - S 8999 | | | | |
| Complete C2 | | | | |
| S5 | | • | | |
| S 5000 - S 5999 | | | | |
| Complete C1 | • | | | |
| S 700 - S 799 | | | | |
| Compact C2 | • | | | |
| S6 | | | | |
| S 6000 - S 6999 | | | | |
| Compact C1 | • | | | |
| S4 | | | | |
| S 4000 - S 4999 | | | | |
| Classic C1 | | | | |
| S2 | | • | | |
| S 2120 - S 2180 | | | | |
| Dynamic U1 | | | | |
| S7 | | | • | |
| S 7210 - S 7580 | | | | |
| Swing H1 | | | | |
| S1 | | | | • |
| S 140 - S 195 | | | | |
| S 600 - S 658 | | • | | |
| S 500 - S 558 | • | | | |
| S 400 - S 456 i | | • | | |
| S 300 i - S 381 | • | | | |
| S 246 i - S 256 i | • | | | |



| Type | HEPA AirClean filters | | Active AirClean filters | | AirClean filters | AirClean filters | Active Air Clean filters |
|---|-----------------------|----------|-------------------------|----------|------------------|------------------|--------------------------|
| | SF-HA 50 | SF-HA 30 | SF-AA 50 | SF-AA 30 | SF-SAC 20/30 | SF-H 10 | SF-AA 10 |
| Complete C3 S8 S 8000 - S 8999 | • | | • | | • | | |
| Complete C2 S5 S 5000 - S 5999 | • | | • | | • | | |
| Complete C1 S 700 - S 799 | | • | | • | • | | |
| Compact C2 S6 S 6000 - S 6999 | • | | • | | • | | |
| Compact C1 S4 S 4000 - S 4999 | • | | • | | • | | |
| Classic C1 S2 S 2120 - S 2180 | | • | | • | • | | |
| Dynamic U1 S7 S 7510 - S 7580 | | • | | • | • | | |
| Swing H1 S1 S 140 - S 195 | | | | | | • | • |
| S 600 - S 658 | | • | | • | • | | |
| S 500 - S 558 | | • | | • | • | | |
| S 400 - S 456 i | | • | | • | • | | |
| S 300 i - S 381 | | • | | • | • | | |

Miele's Scout RX1





Ecological responsibility

At the heart of everything we do

Responsibility for our environment has been a tradition at Miele for more than 115 years. True to our motto "Forever Better", we develop appliances which reduce the burden on the environment and its natural resources. This begins with material selection and ends with end-of-life recycling.

Our environmental standards reap long-term benefits: Miele's highly efficient domestic and built-in appliances ensure excellent performance- setting the benchmark for low energy and water consumption levels.

Miele is immovably committed to a rigorous, self-imposed quality standard- earning a reputation enjoyed by few international brands. While the trust placed in Miele is largely based on our excellent products- featuring advanced technology, superior performance and unmatched longevity- we firmly believe our transparent commitment to 'living the sustainability principle' has been long recognized by customers, partners and government agencies around the world and, for many, lies at the core of their fascination with the brand. Responsibility for generations... and generations to come. That is Miele's pledge.





More on our efforts in terms of sustainability on www.miele-sustainability.com/international/en/sustainability-2013/

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